



SF Services Unit 29 Maitland Road, Needham Market, Ipswich, Suffolk, UK

SF SERVICES

Tel: +44(0)1473 725161 Fax: +44(0)1473 271601
www.sfservices.com Email: info@sfservices.com

Victoria Polygraph 720mm x 1040mm Cylinder Foil Blocking Machine



A great opportunity to purchase an good quality pre-owned Victoria Polygraph 720x1040 cylinder foil blocking machine.

Our Ref: **2301**

Key Features: Good running condition
2 foil pull rollers
6 Zone adjustable bed
Full service history
Available - immediately

Price: On Request

Contact us today for more details
Tel: +44(0)1473 725161 Email: info@sshotfoil.com





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Victoria Polygraph 720mm x 1040mm **Cylinder Foil Blocking Machine**

History

The base machine was fully refurbished and converted for foil blocking by Starfoil. It has had one owner and has been serviced and professionally maintained to a high standard.

Base machine

The base machine is a Victoria Polygraph 720x1040 cylinder machine.

- Max sheet size 720mm x 1040mm
- Delivery Grippers refurbished 2016
- Delivery gripper chains replaced 2016



Foil system

Features:

- 2 Foil draw rollers pull-through unit
- Pull-through unit rollers mechanical ON/OFF
- Foil tray for up to 120mm diameter rolls @2000ft
- Allen Bradley PLC control system
- Foil control bar + tension collars



Heated bed

Features:

- Adjustable honeycomb toggle bed – 1.2mm adjustment
- High grade cast iron, machined and ground to a high quality
- 6 zone heated bed
- Thermocouple per zone, providing total control of heat distribution
- Set for 6.35mm dies can be modified to 7mm



Electrical system

Features:

- Allen Bradley PLC control system
- Touch screen panel view
- Modern Inverter and drive system
- Lights for PLC inputs and outputs signals used for fault finding and maintenance



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Maintenance history and documentation

The machine includes:

- Maintenance history – Service reports from new
- Machine documentation
 - Operators manual
 - Parts Manual
 - Electrical wiring diagram



Installation, commissioning and requirements

The machine dimensions are:

length 5,750mm x width 2,350mm x height 2,350mm

The electrical supply requirement is: 3 Phase 50Hz 380 – 415V 30Kw

Air supply 5 bar (75Psi) of clean air.

SF Services can install and commission the machine anywhere in the world using our own skilled engineers. Please ask for a price.



Warranty

This machine is offered "as is as seen", subject to our terms and conditions, which are available on request.



Disclaimer

These details have been prepared in good faith but do not form part of any contract. It is for the purchaser to inspect the machine and satisfy themselves as to the suitability and condition of the machine prior to entering into any contract.



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Paper Handling

Maximum Mechanical Speed	2500 Impressions per hour
Maximum Sheet Size	720 x 1040mm
Minimum Sheet Size	297 x 420mm
Maximum Stamping Area	710 x 1020mm
Maximum Sheet Thickness	0.65mm
Minimum Grip Distance	10mm
Height of Feeder Pile	500mm
Height of Delivery Pile	690mm
Pre-loader	Fitted

Foil Handling

Maximum foil diameter	125mm @12 microns
Foil core size	25.4mm
Minimum distance between foil rolls	2mm
Number of foil rewinds	4 Full width
Maximum foil roll width	1010mm (full width)
Number of Lengths per program	5
Number of pulls per length	Up to 99
Pull Resolution	0.1mm

Heating

Heat Zones	6
Temperature range	0-200 degrees centigrade
Temperature sensors	4 each plate = (24)
Adjustable Height Bed	Adjustable bed + / - 0.60 (Total 1.2mm)
Die Height	6.35mm (Can be modified to accept 7mm please request a price)

General

Dimensions approximate	2,350mm(H) x 2,870mm(W) x 5,750mm(L)
Weight (kg)	8,500 kg (approximately.)
Air Supply	5 bar (75psi) of clean air
Machine power supply	3 Phase neutral and earth connections 380 / 415 / 440 V 50 / 60 Hz, 63 amps per phase, 30 kW
Duty Cycle	Continuously rated

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