



SF SERVICES

www.sfservices.com

Tel: +44 01449 553 400 Email: info@sfservices.com

Unit 8, 4 Berwick Road, Ipswich, IP3 9RY, England

Saroglia FUB74 - 560mm x 740mm Platen Foil Blocking & Cutting / Creasing Machine



A good opportunity to purchase a good quality pre-owned Saroglia Platen foil blocking machine that has been serviced and professionally maintained. It can be viewed in production.

Our Ref: **2446**

Key Features: **Year: 2002**
Very good condition
4 zone heated bed
2 foil pulls
Honeycomb heater plate
Professionally serviced and maintained
Can be viewed in SF Services factory

Price: On request

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Saroglia FUB74 560mm x 740mm **Cylinder Foil Blocking + Cutting & Creasing Machine**

History

Manufactured by Saroglia in 2002

Base machine

The base machine is a Saroglia 520mm x 740mm platen

- 110 Tons of pressure
- 2,700 impressions per hour
- Over tonnage protection system
- Ability for foil stamping, embossing and die cutting
- Saroglia automatic feeder



Foil system

Features:

- Transverse foil system
- 2 foil draw rollers
- Servo foil drive system
- Complex foil advance programme



Heated bed

Features:

- Unique 4 zone design.
- Aluminium stamping and embossing Toggle plate
- Removable heater plate to allow for cutting and creasing
- Set for 6.35mm dies



Electrical system

Features:

- Original electrical drive system
- 4 individual temperature control heater system
- 2 servo motor – foil tension control accurate
- All components available world wide
- Plug and play mounted electrical panel



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Maintenance history and documentation

The machine includes:

- Machine documentation
 - Operators manual
 - Parts Manual
 - Electrical wiring diagram



Installation, commissioning and requirements

The machine dimensions are:

length 2,600mm x width 1,600mm x height 1,980mm

The electrical supply requirement is: 3 Phase 50Hz 380 – 415V 11Kw

Air supply 4 bar 60ltr/min required

SF Services can install and commission the machine anywhere in the world using our own skilled engineers. Please ask for a price.



Warranty

This machine is not offered with warranty options, sold as seen subject to our terms and conditions, which are available on request.



Disclaimer

These details have been prepared in good faith but do not form part of any contract. It is for the purchaser to inspect the machine and satisfy themselves as to the suitability and condition of the machine prior to entering into any contract.



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Saroglia FUB74 560mm x 740mm **Technical Specification**

Paper Handling

Maximum Mechanical Speed	2,700 impressions per hour
Maximum Sheet Size	560mm x 740mm
Maximum Stamping Area	540mm x 720mm
Maximum Sheet Thickness	5mm corrugated board to paper/board 1,800gr/mg
Minimum Grip Distance	10mm
Height of Feeder Pile	340mm
Height of Delivery Pile	500mm
Pre-loader	Fitted

Foil Handling

Maximum foil diameter	135mm @12 microns
Foil core size	25.4mm
Maximum foil roll width	500mm
Number of foil rewinds	2 full width
Minimum foil roll width	3mm
Number of Lengths per program	5
Number of pulls per length	Up to 99
Pull Resolution	1.mm

Heating

Heat Zones	4
Temperature range	0-200 degrees Centigrade
Temperature sensors	Removable bed (4)
Die Height	6.35mm

General

Dimensions approximate closed	1,460mm (W) x 2,600mm (L) x 1,980mm (H)
Weight (kg)	4,160 kg (approx.)
Air Supply	Not required
Machine power supply	3 phase neutral and earth connections 380 / 415 / 440 V 50 / 60 Hz, 16 amps per phase, 11 kW
Duty Cycle	Continuously rated

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